



CEMENT-MORTAR LINED AND COATED STEEL PIPE

NOTES:

- ① FOR PIPE 20" DIA. AND SMALLER, THE BELL END SHALL BE DAUBED WITH MORTAR PRIOR TO JOINING AND SHALL BE SWABBED SMOOTH AFTER JOINING. PIPE 24" DIA. AND LARGER SHALL BE MORTARED AND SWABBED FROM THE INSIDE, AFTER JOINING.
- ② STEEL ROD SHALL BE 2" LONG AND DOUBLE FILLET WELDED ON THE TOP OF THE JOINT. WHERE SPECIFIED, THE WELD SHALL BE 10 & 2 O'CLOCK OR THE JOINT.



APPROVED BY: <i>[Signature]</i> 24079 08/15/06				
JOHN P. SULLIVAN CITY ENGINEER RCE DATE				
RECOMMENDED: <i>[Signature]</i> 57875 08/14/06				
ASST. UTIL. DIRECTOR/ENG. RCE DATE				
REV	DESCRIPTION	BY	APP'D	DATE

CITY OF ONTARIO

STEEL PIPE JOINTS

STANDARD
DRAWING
NUMBER

4002